# Calvin Biofuel Vehicle Project

**Engineering 333, Calvin College Professor Matthew Heun** 

#### Introduction

Waste vegetable oil (WVO) was chosen by the class as the best fuel source for the Calvin Biofuel Vehicle Project. The class then considered vehicle options and selected a lawnmower to be powered by WVO.

## **WVO Conversion**



**Greasecar WVO Conversion Kit** 

- Vehicle must be diesel
- Starts and stops on regular diesel
- Heats WVO to 160°F  $\bullet$
- Operates best in warmer temperatures

## **Final Vehicle Selection**



Toro GroundsMaster 4000-D Lawnmower

## WVO Vehicle Options Evaluated

#### Campus Safety



Concerns over fuel warm up time and fuel system reliability in an emergency response situation ruled out this application.

#### **Transportation Van**



Investigation revealed this alternative to be feasible. It was concluded that this would work well as a long term alternative, with additional fuel supply.

#### Physical Plant Maintenance Equipment

Data was collected to determine which diesel vehicles would be best for conversion.

2670	Diesel Equipment Average Yearly Vehicle Usage (hours)						
	200	1072	100	200	_50_	20	
Lawn Mower	Leaf Blower	Front Loader	Lift	Tractor	Dump Truck	John D	
	Ye	early Usag (hour	e Per Mo s per mo 840	ower Mode ower)	el 63	0	
	360						

Mower 1 (4700D)

Mowers 2&3 (4000D)

Mower 4 (3280D)

The 4000D lawnmower was selected because it is the most used and the conversion would not void the expired warranty.

## **Project Sustainability**

Issue	Recommendation
Reliability	Maintenance schedule including fuel injector cleaner additive and frequent fuel filter changes
Labor	A Calvin student and physical plant worker to oversee fuel production
Integration with Education	Use project as resource for ENGR 101, seminars, and as example of teaching Christian stewardship
Securing More Oil for Future	Local restaurants have been contacted and are willing to donate additional oil

## Feasibility \$35,000 \$30,000 \$25,000 Breakeven Point: October 2017 \$20,000 Cost \$15,000 \$10,000 \$5,000 Time Payback Time Graph for Entire System Investment Conclusion Deere We recommend pursuing this project for both cost and educational benefits. This project will enhance both the environmental stewardship and faith seeking understanding philosophy of Calvin College. The project is also practically and economically feasible.

## Acknowledgements

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